

# Building Envelope Tolerance

## *Series 1 of 5 - Concrete*

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# Building Envelope Tolerance Concrete

## *List of References:*

**Handbook of Construction Tolerances 2ed**  
*by David Kent Ballast, AIA, CSI*

**ACI 117, Specifications for Tolerance for  
Concrete & Materials**



# CONCRETE

ACI 117-10

**Specification for Tolerances for  
Concrete Construction and Materials  
(ACI 117-10) and Commentary**

An ACI Standard

Reported by ACI Committee 117



American Concrete Institute®



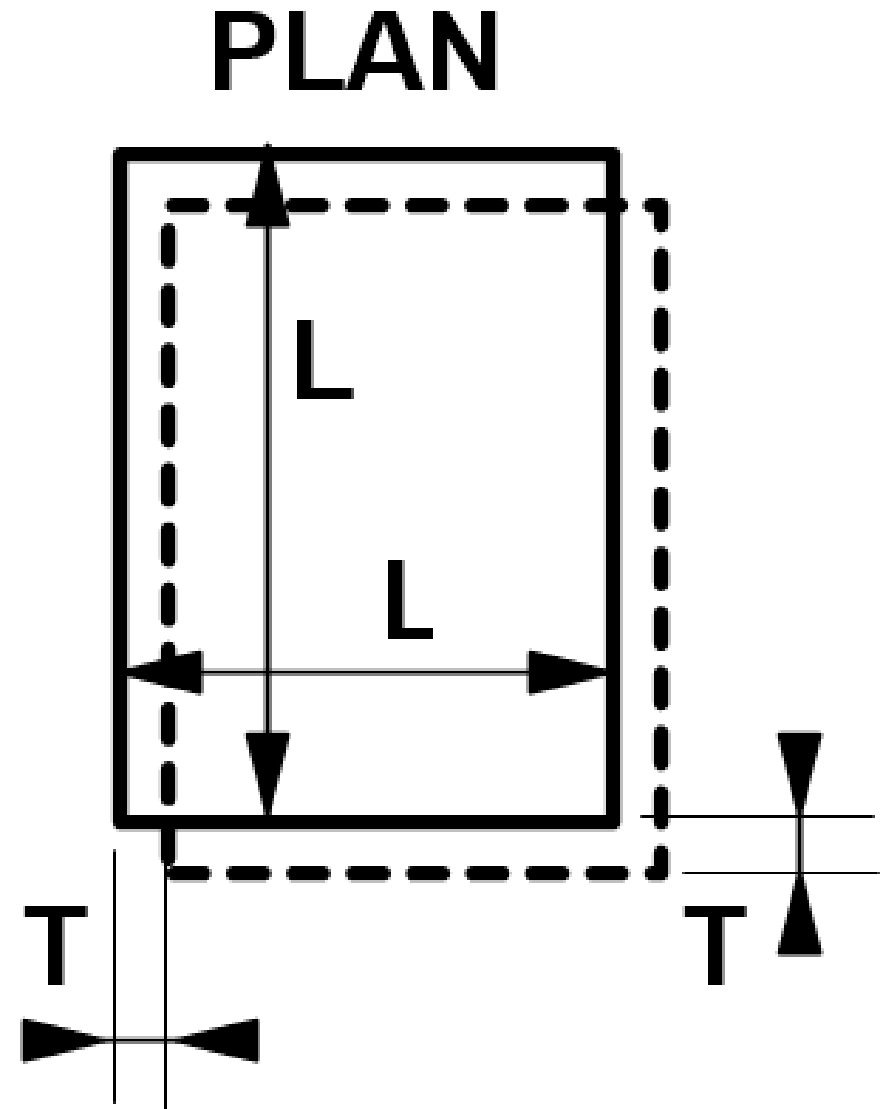
# CONCRETE TOLERANCES: FOUNDATIONS

## Deviation from plan location

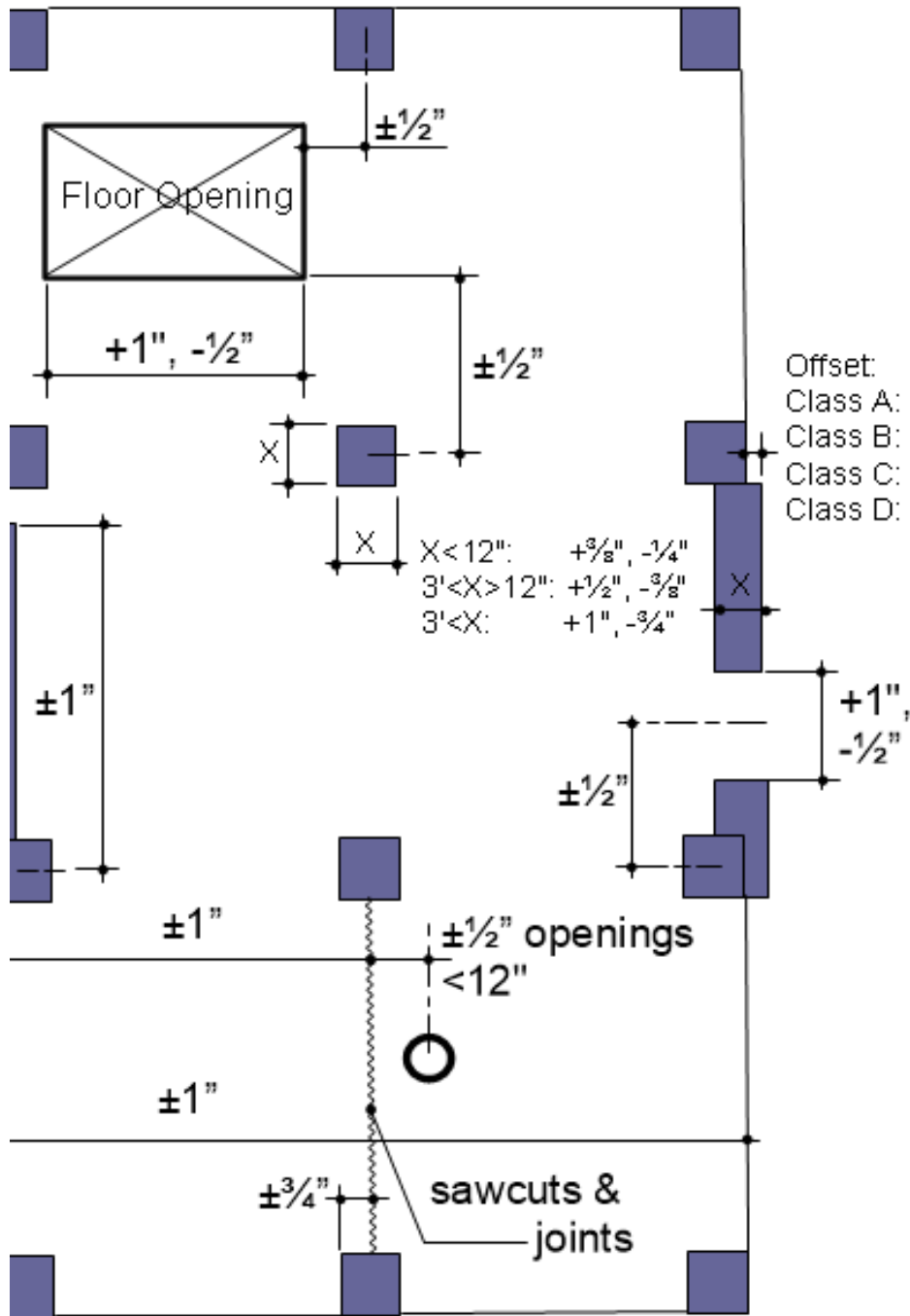
Foundations Horizontal deviation of the as-cast edge:

Dimensions is  $8' \leq \pm \frac{1}{2}''$

Dimension is  $< 8' =$  the greater of  $\pm 2\%$  of specified dimension or  $\pm \frac{1}{2}''$



**NOTE: Verify anchor bolts remain centered on column**

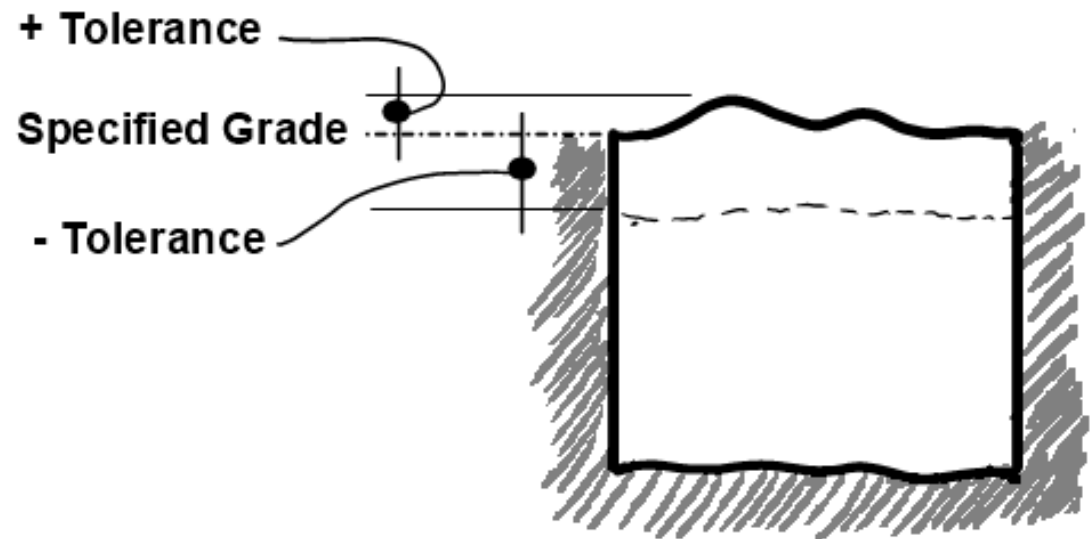


Offset:  
 Class A:  $+1/8"$   
 Class B:  $+1/4"$   
 Class C:  $+1/2"$   
 Class D:  $+1"$

# CONCRETE TOLERANCES: FLOOR PLAN



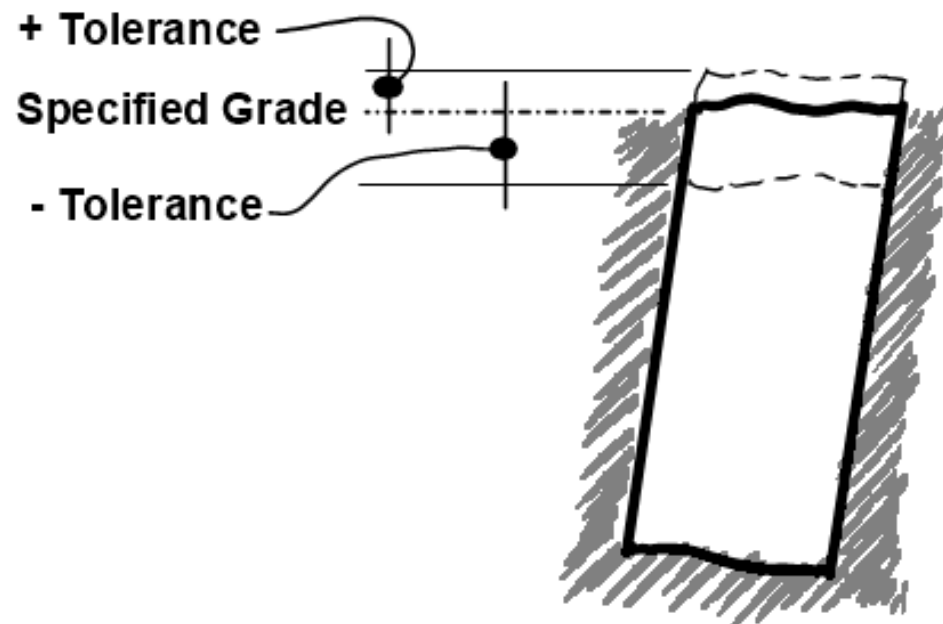
# CONCRETE TOLERANCES: FOUNDATIONS



## Deviation from elevation

Top surface of foundation vertical deviation =  $+1/2''$  to  $-2''$

Top surface of drilled piers vertical deviation =  $+1''$  to  $-3''$



# ANCHOR BOLT TOLERANCE

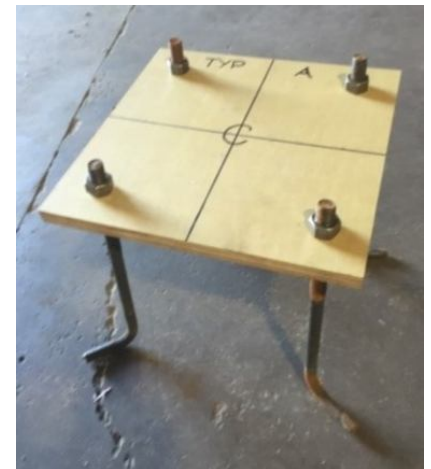
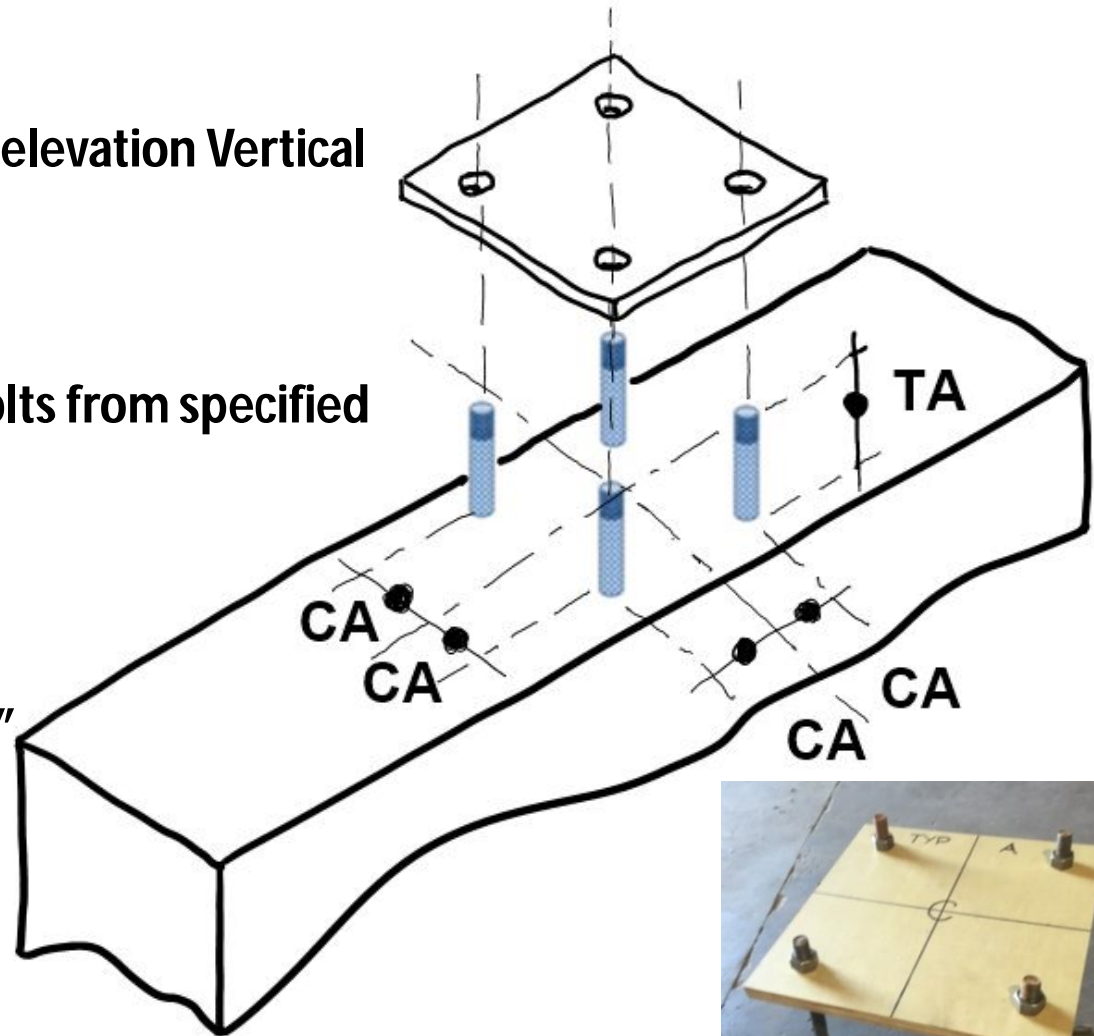
Top of anchor bolt from specified elevation Vertical deviation =  $\pm 1/2''$

Centerline of individual anchor bolts from specified horizontal location:

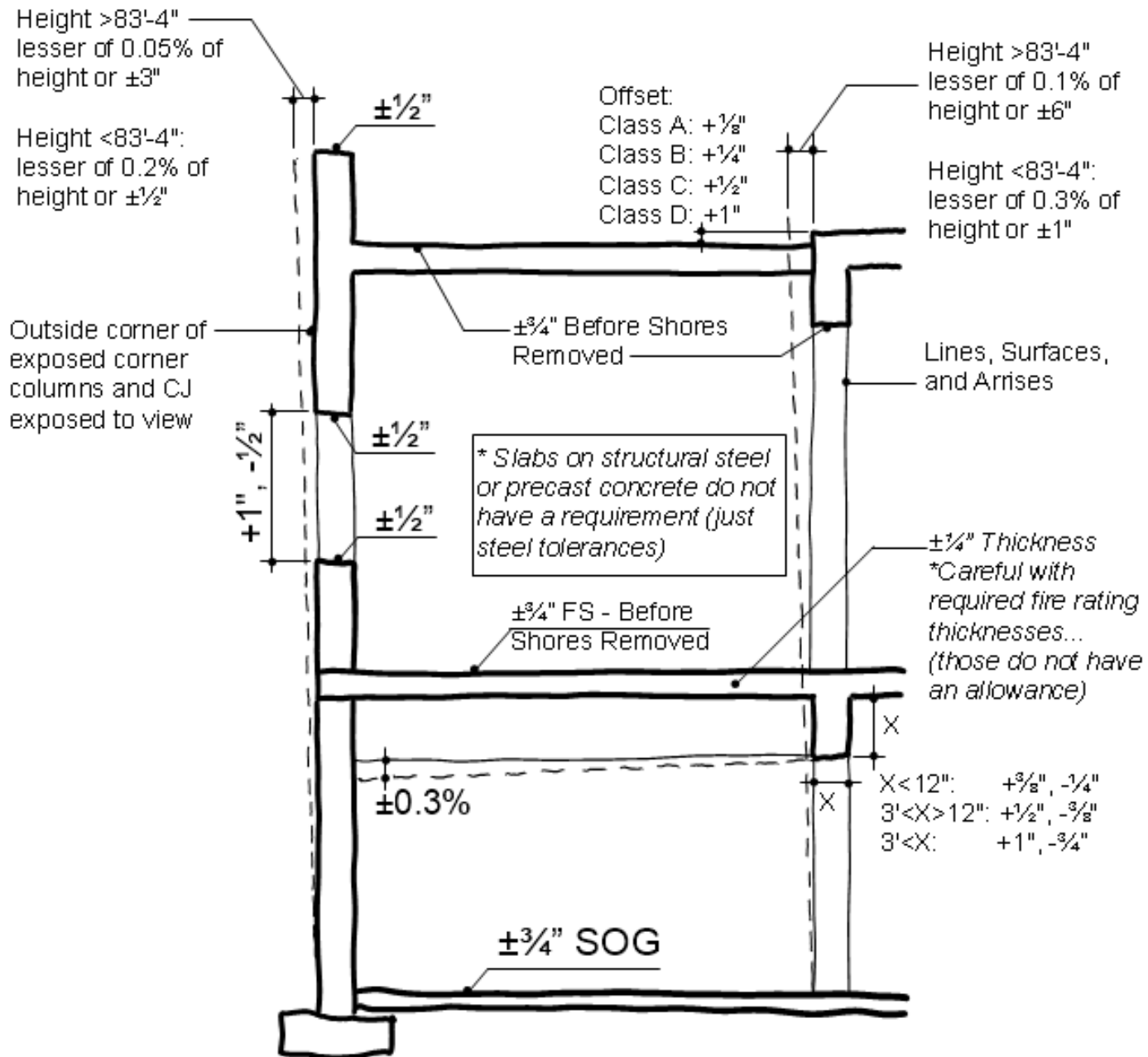
3/4" and 7/8" bolts:  $\pm 1/4''$

1", 1 1/4", and 1 1/2" bolts:  $\pm 3/8''$

1 3/4", 2", and 2 1/2" bolts:  $\pm 1/2''$

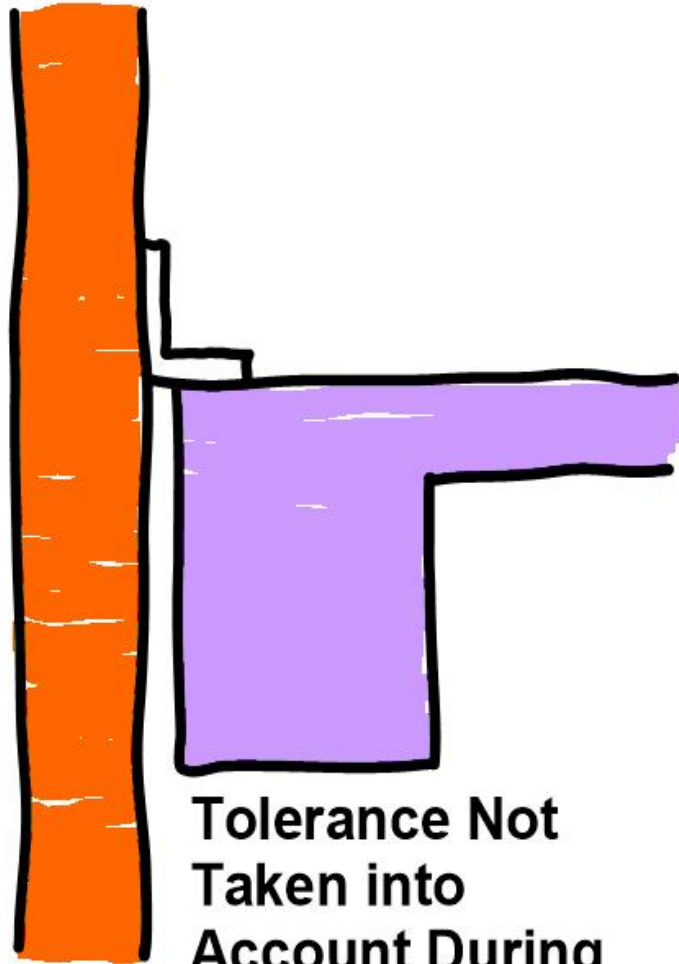


# Cast in Place Concrete

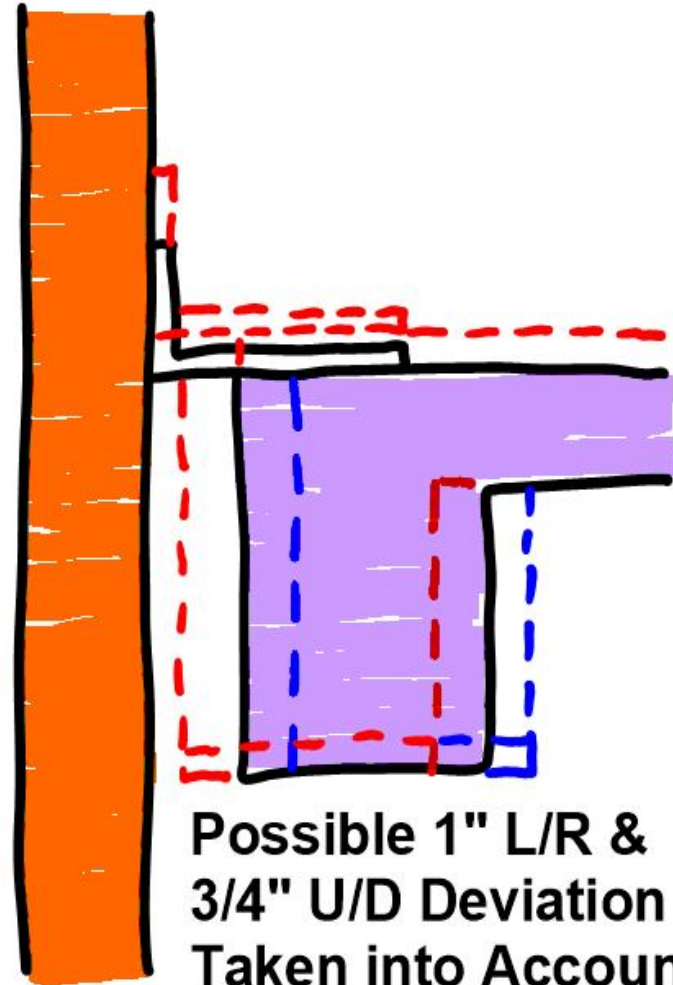




# Tolerance in Design Development



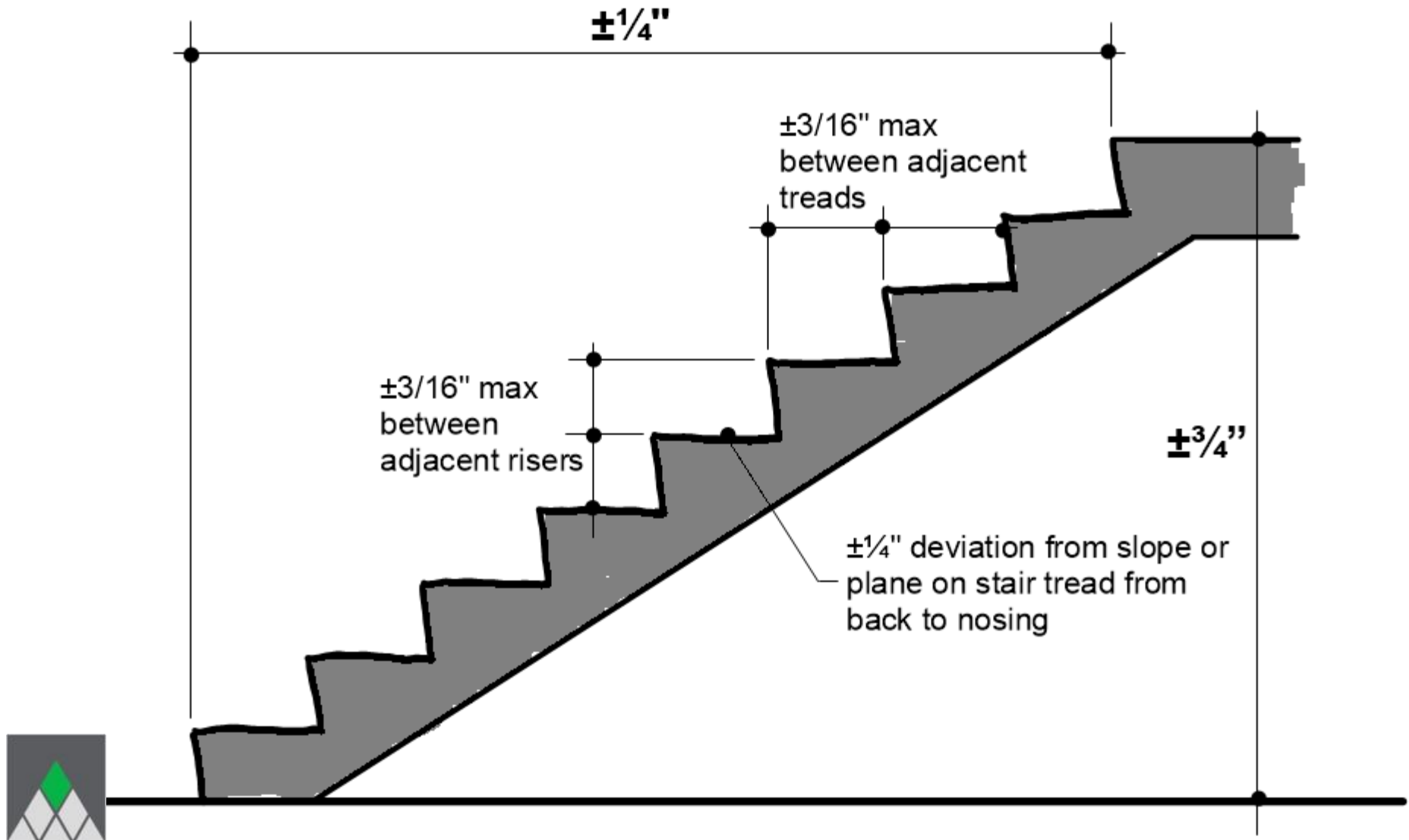
**Tolerance Not  
Taken into  
Account During  
Design**



**Possible 1" L/R &  
3/4" U/D Deviation  
Taken into Account  
During Design**



# Cast in Place Concrete Stairs



# Rebar Coverage and Allowable Tolerance

## Concrete / Rebar Condition

## Coverage

### *Concrete:*

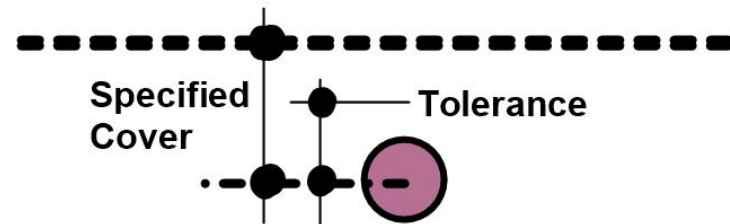
Concrete against Earth:.....	3 Inches
#6 thru #18 bar exposed to weather.....	2 Inches
#5 or less bar exposed to weather.....	1 ½ Inches
#14 thru #18 bar NOT exposed to weather.....	1 ½ Inches
#11 or less bar NOT exposed to weather.....	¾ Inches

### *Concrete Beams or Columns:*

Primary Reinforcement, Ties, Stirrups, Spirals, etc.....	1 ½ Inches
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### *Shells or Folded Plate Members:*

#6 or larger bar .....	¾ Inches
#5 or less bar .....	½ Inch



Bar Size	Tolerance
≤12"	- 3/8"
≥12"	- 1/2"



# Non-prestressed Reinforcement

Member Depth (or Thickness) is  $<4'' = \pm 1/4''$

Member Depth (or Thickness) is  $4'' < 12'' = \pm 3/8''$

Member Depth (or Thickness) is  $>12'' = \pm 1/2''$

Per ACI 117, Rebar Installation Tolerances:

Bar Size	Tolerance
$\leq \#4$	$\pm 1/4''$
$\#5 - \#12$	$\pm 3/8''$
$\geq \#12$	$\pm 1/2''$

# CONCRETE TOLERANCES: Reinforcing

